

CONDENSATION SILICONE SPECIFICATION		
Zhermack Industrial		PRODUCT NAME: ZETALABOR
ZHERMACK ITEM CODE: C400798		CLIENT ITEM CODE:
PRODUCT DESCRIPTION: CONDENSATION SILICONE		PRODUCT SHELF LIFE: 24 MOUNTHS
Test Conditions	Specifications	Standard Applied/Method
Room Temperature (°C)	(23 ± 1) °C	SG-QM/CQ-006 Sect. 2
Relative Humidity (%)	(50 ± 10) %	SG-QM/CQ-006 Sect. 2
Component Temperature (°C)	(23 ± 1) °C	SG-QM/CQ-006 Sect. 2
Test Temperature (°C)	(23 ± 1) °C	SG-QM/CQ-006 Sect. 2
Mixing Ratio (%)	CAT GEL 3% in weight	SG-QM/CQ-006 Sect. 2
Features	Specifications	Standard Applied/Method
Colour	Light Pink	similar to referring sample
Mixed Material	Homogeneous and free of extraneous matter	SG-QM/CQ-006 Sect. 2
Mixing time (secs)	≤ 30	SG-QM/CQ-006 Sect. 2
Features	Specifications at Release	Standard Applied/Method
Total Working Time (secs)	120	SG-QM/CQ-006 Sect. 2
Setting Time (secs)	360-380	SG-QM/CQ-006 Sect. 2
Hardness after 8 min (sh-A)	78-92	SG-QM/CQ-006 Sect. 2
1. Test to be run upon reformulation or process change. 2. Values are referred to the date when the product is released. The test is made in conformity to our internal methods: mixing ratio in weight, product hand mixed at humidity and temperature conditions mentioned in this specification. 3. Values are referred to the features of the product up to the expiry date. Issued by R&D Dept..... <i>Manlio Ravi</i>on 11/10/2013 Verified by Quality Control Dept <i>Stefania Quaglia</i>on 11/10/2013 Approved by Quality Ass. Dept./Management <i>Roberto Ravi</i>on 11/10/2013 For acceptance..... n..... first issue: 01 of 11/10/2013 changes: /		